



TEKNA®
HVLP / 202



TEKNA®
HVLP / 909



TEKNA®
High
Efficiency
7E7



PLUS®
High
Efficiency



GTI®
HVLP



CVI®
High
Efficiency
Trans Tech



PRI®
HVLP



DeVilbiss
SRIW
HVLP

Self Etching Primers

Washprimer EM CF	Fluid Tip Size (mm)							1.8	
Washprimer 1K CF	Air Cap No.							101	
	Air Cap Pressure (PSI)							5	
	Inlet Pressure (PSI)							20	

High Build Primer Surfacer

Colorbuild Plus (Surfacer)	Fluid Tip Size (mm)							1.8, 2.0	1.2
Autosurfacer 940 HS	Air Cap No.							101	215
Autosurfacer 2+1 HS	Air Cap Pressure (PSI)							5-10	7-10
	Inlet Pressure (PSI)							20-30	20-29

Low V.O.C. High Build Primers

Colorbuild 2.1 / 2.8	Fluid Tip Size (mm)							1.8, 2.0	1.2
Autosurfacer LV 2.1	Air Cap No.							101	215
Autowaver Filler 790	Air Cap Pressure (PSI)							5-10	7-10
	Inlet Pressure (PSI)							20-30	20-29

Primer Sealers

Primer PO	Fluid Tip Size (mm)		1.4	1.4	1.3	1.4	1.3	1.4	1.0
Colorbuild Plus	Air Cap No.		909	7E7	410	2000	510	101	215
Autocryl Sealer Trans.	Air Cap Pressure (PSI)		10			10		10	7-10
	Inlet Pressure (PSI)		26	22-30	40	30	29	30	20-29

RED indicates the best gun set up



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Top Coats								
Autobase Plus	Fluid Tip Size (mm)	1.3, 1.4		1.4, 1.5	1.3, 1.4	1.4, 1.5	1.3, 1.4	1.0
	Air Cap No.	202		7E7	410	2000	510	215
	Air Cap Pressure (PSI)	10				10		7-10
	Inlet Pressure (PSI)	26		22-26	30-40	30	20-29	20-29
Autowave	Fluid Tip Size (mm)		1.4, 1.5	1.4, 1.5			1.4	
	Air Cap No.		909	7E7			510	
	Air Cap Pressure (PSI)		10					
	Inlet Pressure (PSI)		26	22-26			26-29	
Autocryl	Fluid Tip Size (mm)		1.4	1.4, 1.5	1.3, 1.4	1.4, 1.5	1.3, 1.4	.8, 1.0
Autocoat LV	Air Cap No.		909	7E7	410	2000	510	215
	Air Cap Pressure (PSI)		10			10		7-10
	Inlet Pressure (PSI)		26	22-30	30-40	30	29	20-29
Autoclear III	Fluid Tip Size (mm)		1.4	1.4, 1.5	1.3, 1.4	1.4, 1.5	1.3, 1.4	.8, 1.0
Autoclear HS+	Air Cap No.		909	7E7	410	2000	510	215
	Air Cap Pressure (PSI)		10			10		7-10
	Inlet Pressure (PSI)		26	22-30	30-40	30	29	20-29
Autoclear HS + LV	Fluid Tip Size (mm)		1.4	1.4, 1.5	1.3, 1.4	1.4, 1.5	1.3, 1.4	1.0
Autoclear II LV	Air Cap No.		909	7E7	410	2000	510	215
	Air Cap Pressure (PSI)		10			10		7-10
	Inlet Pressure (PSI)		26	22-30	30-40	30	29	20-29
Autoclear Superior 250	Fluid Tip Size (mm)		1.3	1.3	1.3	1.3	1.3	.8, 1.0
	Air Cap No.		909	7E7	410	2000	510	215
	Air Cap Pressure (PSI)		10			10		7-10
	Inlet Pressure (PSI)		26	22-30	30-40	30	29	20-29

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