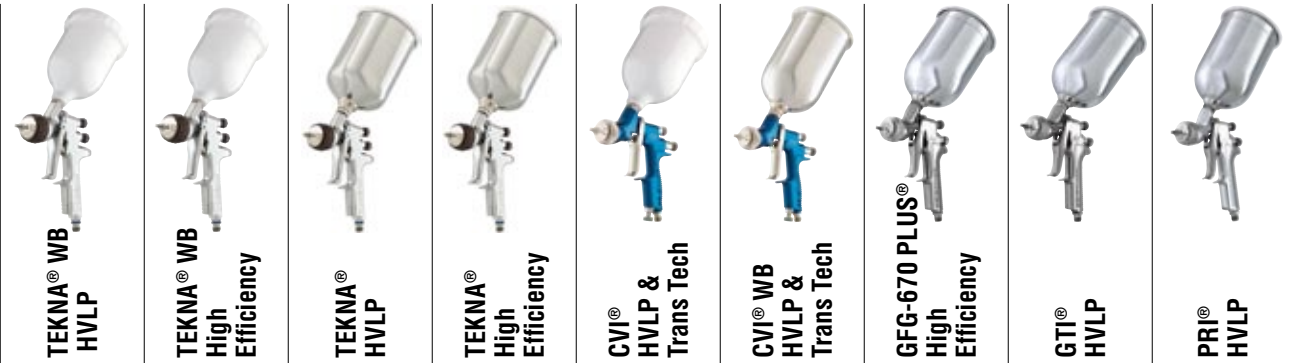




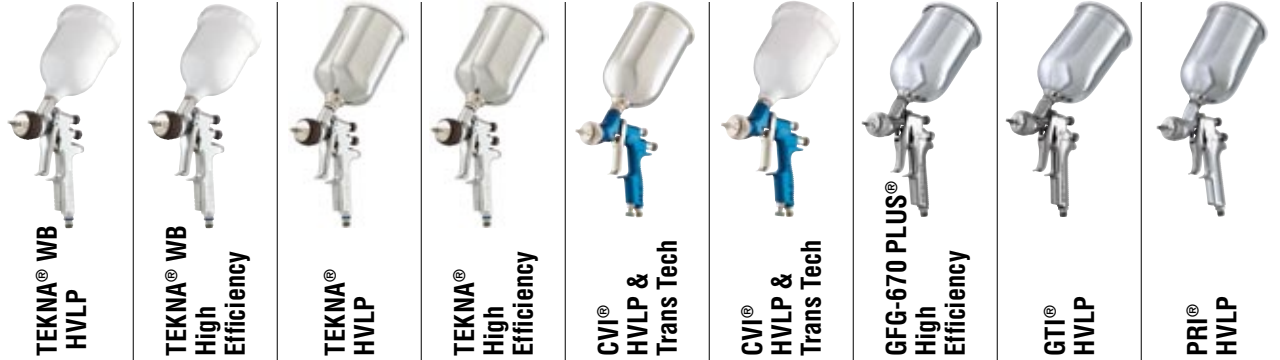
# GLASURIT Automotive Finishes Recommendations Chart



		TEKNA® WB HVLP	TEKNA® WB High Efficiency	TEKNA® HVLP	TEKNA® High Efficiency	CVI® HVLP & Trans Tech	CVI® WB HVLP & Trans Tech	GFG-670 PLUS® High Efficiency	GTI® HVLP	PRI® HVLP
<b>Waterborne Basecoat</b>										
W/B Basecoat 90-Line	Fluid Tip Size	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4			1.2, <b>1.3</b> , 1.4				
	Air Cap No.	909	7E7			505/510				
	Inlet Pressure (PSI)	22-26	16-22			14-18/20-26				
<b>Base / Color Coat</b>										
Base coat 55-Line	Fluid Tip Size			1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4		1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	
Single Stage 22-Line	Air Cap No.			909	7E7		505/510	410	2000	
	Inlet Pressure (PSI)			22-26	16-22		14-18/20-26	30-40	20-30	
<b>Clearcoat</b>										
Anti Scratch Clear 923-222	Fluid Tip Size	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	1.2, <b>1.3</b> , 1.4	
Fast Repair Low VOC Clear 923-222	Air Cap No.	909	7E7	909	7E7	505/510	505/510	410	2000	
High Performance Clear 923-550	Inlet Pressure (PSI)	22-26	16-22	22-26	16-22	14-18/20-26	14-18/20-26	30-40	20-30	
HS 305 VOC Clear 923-35										
HS Multi-Clear 923-255										
HS Racing Clear 305 VOC 923-135										
HS UV Klarlack 923-109										
Low VOC Klarlack 923-209										
Low VOC Matte Clear 923-52										
Matte Elastified Clear 923-57										
Multi-Temp Baking Clear 923-450										
Ultra Low VOC Clear 923-200										

**RED** indicates the best gun set up

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Filler										
HS Non Sanding Filler, White 285-38	Fluid Tip Size							1.2, 1.3, 1.4	1.2, 1.3, 1.4	1.2, 1.3, 1.4
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30
Pretreatment										
Etch Prime 283-150	Fluid Tip Size							1.2, 1.3, 1.4	1.2, 1.3, 1.4	1.2, 1.3, 1.4
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30
Primer Sealer										
1K UV Primer 151-70	Fluid Tip Size							1.2, 1.3, 1.4	1.2, 1.3, 1.5	1.2, 1.3, 1.5
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30
Universal HS Primer 285-60	Fluid Tip Size							1.4, 1.6, 1.8	1.4, 1.6, 1.8	1.4, 1.6, 1.8
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30
Primer Surfacer										
2K WB Primer 70-2	Fluid Tip Size							1.2, 1.3, 1.4	1.3, 1.4, 1.5	1.3, 1.4, 1.5
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30
1K WB Surfacer 76-71	Fluid Tip Size							1.4, 1.6, 1.8	1.4, 1.6, 1.8	1.4, 1.6, 1.8
2.1 VOC Primer 285-21	Air Cap No.							410	2000	101
Chromate Free Epoxy Primer 800-72	Inlet Pressure (PSI)							30-40	20-30	30
HS Primer 285-50										

RED indicates the best gun set up