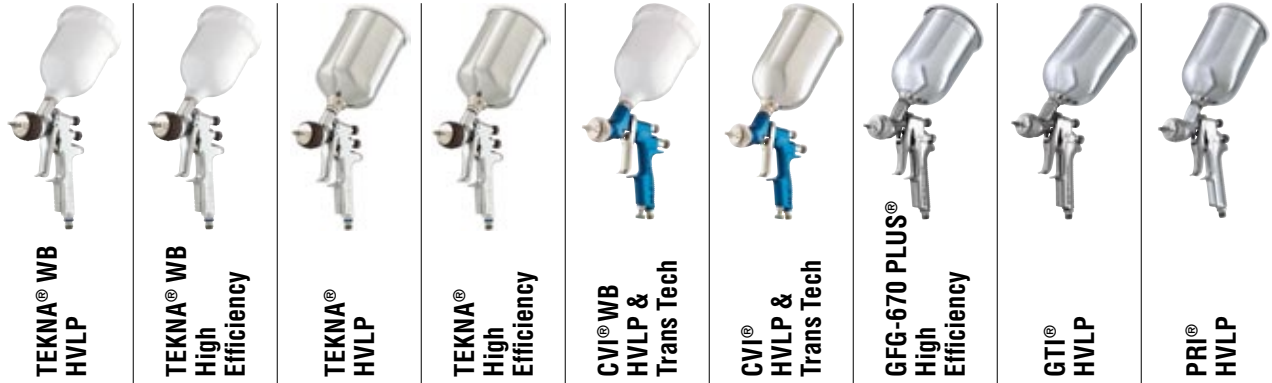


DEVILBISS® R-M® Automotive Finishes Recommendations Chart



Waterborne Basecoat

Onyx-HD Waterborne Basecoat	Fluid Tip Size	1.4, 1.5	1.4, 1.5			1.6			
	Air Cap No.	909	7E7			505/510			
	Inlet Pressure (PSI)	22-26	16-22			14-18/20-26			

Base / Color Coat

Diamont Basecoat	Fluid Tip Size			1.2, 1.3 , 1.4	1.2, 1.3 , 1.4		1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4
UNO Single Stage Color	Air Cap No.			909	7E7		505/510	410	2000
Carizzma Product	Inlet Pressure (PSI)			22-26	16-22		14-18/20-26	30-40	20-30

Clearcoat

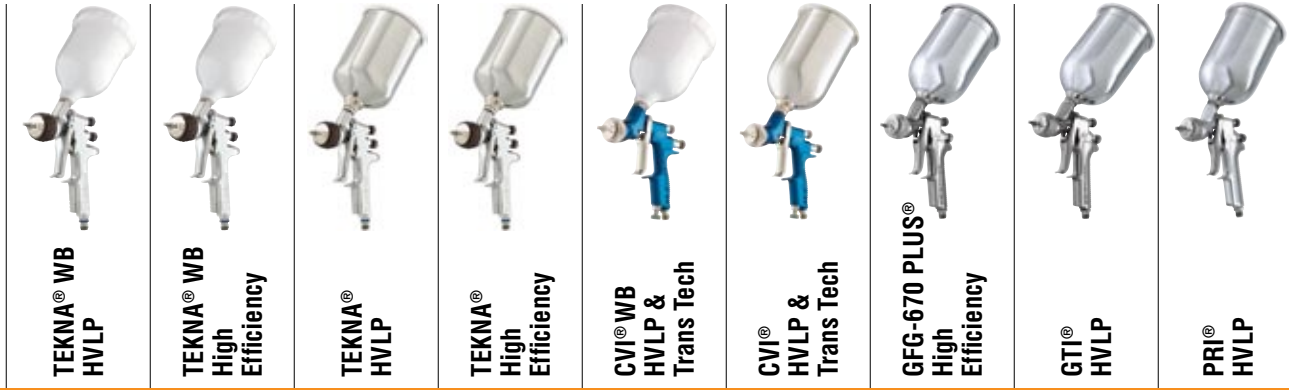
DC5100 CTR Clear	Fluid Tip Size	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4	1.2, 1.3 , 1.4
DC5135 3.5 VOC Clear	Air Cap No.	909	7E7	909	7E7	505/510	505/510	410	2000
DC5300 CTR Baking Clear	Inlet Pressure (PSI)	22-26	16-22	22-26	16-22	14-18/20-26	14-18/20-26	30-40	20-30
DC5600 CTR Production Clear									
DC5800 CTR 2.0 VOC Clear									
DC90 Low VOC Clear									
DC98 2.0 VOC Clearcoat									

Pretreatment

DE17 Etching Primer	Fluid Tip Size							1.4, 1.6 , 1.8	1.4, 1.6 , 1.8	1.4, 1.6 , 1.8
	Air Cap No.							410	2000	101
	Inlet Pressure (PSI)							30-40	20-30	30

RED indicates the best gun set up

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Primer Sealer

DP200 Low VOC Primer	Fluid Tip Size							1.4, 1.6 , 1.8	1.4, 1.6 , 1.8	1.4, 1.6 , 1.8
DP226 Dk. Gray Low VOC DTM Primer	Air Cap No.							410	2000	101
DP26 Power Fill Prime	Inlet Pressure (PSI)							30-40	20-30	30
DP31 Power Fill 2K Gray Sealer										
DS30 Transparent 2K Sealer										
EP359 Low VOC Epoxy Primer										
EP569 Series Epoxy Primer										
NP80 Non-Isocyanate Primer										

Primer Surfacer

VP126 Flash Fill UV Primer Surfacer	Fluid Tip Size					1.2, 1.3	1.2, 1.3	1.2, 1.3	1.2, 1.3	1.2, 1.3
	Air Cap No.					505/510	505/510	410	2000	101
	Inlet Pressure (PSI)					14-18/20-26	14-18/20-26	30-40	20-30	30

RED indicates the best gun set up