









# Professional Refinisher's Spray Gun Reference Guide



Plus Technology		HVLP Technology			
PLUS™ Gravity	PLUS™ Suction	GTi™ Gravity	GTi™ Suction	PRi™ Gravity	SRIW Gravity
					
Maximum 40psi in regulated areas		Maximum 30psi			Maximum 29psi

Wash Primers							
E2G 973, 980, PE990	Fluid Tip Size (mm)					1.4	1.0
	Air Cap No.					101	215
	Air Cap Pressure (PSI)					7	7
	Inlet Pressure (PSI)					20	20
Primer Surfacers							
P30 Surfacer NP-75 Iso Free P23 2.1 Urethane Primer	Fluid Tip Size (mm)					1.4	1.0
	Air Cap No.					101	215
	Air Cap Pressure (PSI)					7	7
	Inlet Pressure (PSI)					20	20
Primer Sealers							
P23 Sealer P30 Sealer S Series Sealer	Fluid Tip Size (mm)	1.2-1.3	1.6-1.8	1.3-1.4	2.0-2.2	1.4	1.0
	Air Cap No.	410	410	2000	2000	101	215
	Air Cap Pressure (PSI)			10	10	10	7
	Inlet Pressure (PSI)	30	30	30	30	30	29
Solventborne Basecoats							
Ultra 7000	Fluid Tip Size (mm)	1.2-1.3	1.6-1.8	1.3-1.4	2.0-2.2		.8-1.0
	Air Cap No.	410	410	2000	2000		215
	Air Cap Pressure (PSI)			7-8	8		7-8
	Inlet Pressure (PSI)	30-35	30-35	20-25	25		20-25
Clearcoats							
CC 633,635,637,639	Fluid Tip Size (mm)	1.3	1.8	1.4	2.2		1.0
	Air Cap No.	410	410	2000	2000		215
	Air Cap Pressure (PSI)			10	10		10
	Inlet Pressure (PSI)	40	40	30	30		29
CC 940	Fluid Tip Size (mm)	1.2-1.3	1.6-1.8	1.3-1.4	2.0-2.2		1.0
	Air Cap No.	410	410	2000	2000		215
	Air Cap Pressure (PSI)			10	10		10
	Inlet Pressure (PSI)	40	40	30	30		29
CC 920 2.1 CC 930 3.5	Fluid Tip Size (mm)	1.2	1.6	1.3	2.0		1.0
	Air Cap No.	410	410	2000	2000		215
	Air Cap Pressure (PSI)			10	10		10
	Inlet Pressure (PSI)	40	40	30	30		29
Single Stage							
HPU	Fluid Tip Size (mm)	1.2-1.3	1.6-1.8	1.3-1.4	2.0-2.2		1.0
	Air Cap No.	410	410	2000	2000		215
	Air Cap Pressure (PSI)			10	10		10
	Inlet Pressure (PSI)	40	40	30	30		29