



Professional Refinisher's Spray Gun Reference Guide

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DEVILBISS®



sikkens

National Rule Products

Self Etching Primers

Washprimer CR Washprimer EM CF	Fluid Tip Size (mm)					1.8
	Air Cap No.					101
	Air Cap Pressure (PSI)					5
	Inlet Pressure (PSI)					20

V.O.C. High Build Primer Surfacer

Colorbuild (Surfacer) Autosurfacer 940 HS	Fluid Tip Size (mm)					2.0
	Air Cap No.					101
	Air Cap Pressure (PSI)					5
	Inlet Pressure (PSI)					20

Low V.O.C. High Build Primers






Colorbuild 2.1 / 2.8 Autosurfacer LV 2.1 Autowave Filler 790	Fluid Tip Size (mm)					2.0
	Air Cap No.					101
	Air Cap Pressure (PSI)					5
	Inlet Pressure (PSI)					20

Primer Sealers

Primer PO Colorbuild Sealer Autocryl Sealer Trans.	Fluid Tip Size (mm)	1.4	1.8	1.4	2.0	1.4
	Air Cap No.	410	410	2000	2000	101
	Air Cap Pressure (PSI)			10	10	5
	Inlet Pressure (PSI)	40	40	30	30	20

Top Coats

Autocryl Autocoat LV Autobase Plus	Fluid Tip Size (mm)	1.3 - 1.4	1.8	1.4 - 1.5	2.0 - 2.2	
	Air Cap No.	410	410	2000	2000	
	Air Cap Pressure (PSI)			10	10	
	Inlet Pressure (PSI)	40	40	30	30	
Autoclear I Autoclear III Autoclear HS +	Fluid Tip Size (mm)	1.4	1.8	1.4 - 1.5	2.0 - 2.2	
	Air Cap No.	410	410	2000	2000	
	Air Cap Pressure (PSI)			10	10	
	Inlet Pressure (PSI)	40	40	30	30	

Plus Technology (High Efficiency) Topcoat		HVLP Technology Topcoat		HVLP Technology Primer/Sealer
PLUS™ Gravity	PLUS™ Suction	GTi™ Gravity	GTi™ Suction	PRI™ Gravity
GFG-670	JGA-670	GTi-620G	GTi-620S	PRI-601G
				
Maximum 40 psi in regulated areas		Maximum 30 psi		



ITW Automotive Refinishing

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