






Professional Refinisher's Spray Gun Reference Guide

DEVILBISS



HVLP Spray Guns

Gravity	Suction	Gravity	Gravity	Gravity
GTi Millennium	GTi	PLUS	PRi	SRI
				
Maximum 30 PSI				

National Rules Products

Undercoats

8-145 Surfacer polyurethane primer 8145.G01	Fluid Tip Size (mm)	1.4		1.4	1.6	
	Air Cap No.	2000		410	101	
	Air Cap Pressure (PSI)	10 psi Max			10 psi Max	
	Inlet Pressure (PSI)	25 psi		39 psi	26	
80-210 Surfacer Low VOC primer Surfacer 80210.G01	Fluid Tip Size (mm)				1.6	
	Air Cap No.				101	
	Air Cap Pressure (PSI)				10 psi Max	
	Inlet Pressure (PSI)				26	
	Fluid Tip Size (mm)					
	Air Cap No.					
	Air Cap Pressure (PSI)					
	Inlet Pressure (PSI)					

Solventborne Basecoats

	Fluid Tip Size (mm)					
	Air Cap No.					
	Air Cap Pressure (PSI)					
	Inlet Pressure (PSI)					
	Fluid Tip Size (mm)					
	Air Cap No.					
	Air Cap Pressure (PSI)					
	Inlet Pressure (PSI)					
	Fluid Tip Size (mm)					
	Air Cap No.					
	Air Cap Pressure (PSI)					
	Inlet Pressure (PSI)					

Clearcoats

80-109 (1.9 VOC) Low VOC clearcoat 80109.G17	Fluid Tip Size (mm)	1.3		1.3	
	Air Cap No.	2000		410	
	Air Cap Pressure (PSI)	10 psi Max			

	Inlet Pressure (PSI)	29 psi	31-33 psi
8-104 (HS CLEAR) High solids clearcoat 8104.G17	Fluid Tip Size (mm)	1.3	1.3
	Air Cap No.	2000	410
	Air Cap Pressure (PSI)	10 psi Max	
	Inlet Pressure (PSI)	29 psi	39 psi
1-104 MS Clearcoat 1104.G17	Fluid Tip Size (mm)	1.3	1.3
	Air Cap No.	2000	410
	Air Cap Pressure (PSI)	10 psi Max	
	Inlet Pressure (PSI)	29 psi	31-35 psi
Single Stage			
400 Line	Fluid Tip Size (mm)	1.3-1.4	1.3-1.4
	Air Cap No.	2000	410
	Air Cap Pressure (PSI)	10 psi Max	
	Inlet Pressure (PSI)	29 psi	31 psi
	Fluid Tip Size (mm)		
	Air Cap No.		
	Air Cap Pressure (PSI)		
	Inlet Pressure (PSI)		
	Fluid Tip Size (mm)		
	Air Cap No.		
	Air Cap Pressure (PSI)		
	Inlet Pressure (PSI)		
Miscellaneous			
80-280 Sealer	Fluid Tip Size (mm)	1.3	1.3
	Air Cap No.	2000	410
	Air Cap Pressure (PSI)	10 psi Max	
	Inlet Pressure (PSI)	29 psi	31 psi
8-149 Sealer	Fluid Tip Size (mm)	1.3	1.3
	Air Cap No.	2000	410
	Air Cap Pressure (PSI)	10 psi Max	
	Inlet Pressure (PSI)	27-29 psi	31-33 psi
	Fluid Tip Size (mm)		
	Air Cap No.		
	Air Cap Pressure (PSI)		
	Inlet Pressure (PSI)		