



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for SEM Topcoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Clearcoat	Universal Clearcoat 4.2 VOC 4:1, Production Clearcoat 2.1 VOC 4:1	TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-22
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	18-22
		SRIPro™ HVLP	1.0	HS1	22-24
		SRIPro™ High Efficiency	1.0	TS1	24-26
	4.2 VOC Euro Clear 2:1, 2.1 VOC Euro Clear 2:1	TEKNA® ProLite & PRO HVLP	1.3	HV30	18-22
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	22-28
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	22
		TEKNA® Copper/QuickClean HVLP	1.3	909	22-24
		SRIPro™ HVLP	1.0	HS1	24-29
		SRIPro™ High Efficiency	1.0	TS1	24-29

Red indicated best setting

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