



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for SEM Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Primer	DTM Primer / Waterborne Flexible Primer	TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	22
		TEKNA® Copper/QuickClean HVLP	1.3	909	26
		TEKNA® ProLite & PRO HVLP	1.3	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	26-35
		SRiPro™ HVLP	1.0	HS1	29
		SRiPro™ High Efficiency	1.0	TS1	29
		PRi® HVLP Primer	1.3	101	30
		FinishLine® FLG-4 HVLP	1.3	#3	23
	HS Urethane Primer	PRi® HVLP Primer	1.6-1.8	101	30
		FinishLine® FLG-4 HVLP	1.6-1.8	#3	23
Primer Surfacer	Acrylic Primer Surfacer HS	PRi® HVLP Primer	1.6-1.8	101	30
		FinishLine® FLG-4 HVLP	1.6-1.8	#3	23

DeVilbiss®, TEKNA®, CVi®, PLUS®, GTi® and PRi® are registered trademarks of DeVilbiss Automotive Refinishing. All other marks are registered trademarks of their respective owners and are not affiliated with DeVilbiss Automotive Refinishing.

Updated 2/15/18