



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Wanda Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Primer	Wanda 2K PU 8980 Primer, Wanda Low VOC Primer, Wanda 7000 Epoxy Primer (3:1)	TEKNA® Primer HVLP	1.8, 2.0, 2.5	PR30	17-27
		TEKNA® Primer High Efficiency	1.8, 2.0, 2.5	PR10	20-26
		SRIPro™ HVLP	1.2	HS1	20-29
		SRIPro™ High Efficiency	1.2	TS1	20-29
		FinishLine® FLG-4 HVLP	1.8-2.2	#3	15-23
		PRI® HVLP Primer	1.8-2.2	101	20-30
Sealer	Wanda 3100 Wet-on-Wet Sealer, Wanda 7000 Epoxy Primer (3:1:1)	TEKNA® Primer HVLP	1.4	PR30	17-27
		TEKNA® Primer High Efficiency	1.4	PR10	26-29
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.5	7E7	22
		TEKNA® Copper/QuickClean HVLP	1.2-1.5	909	26
		TEKNA® ProLite & PRO HVLP	1.2-1.5	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.2-1.5	TE10/TE20	25-35
		SRIPro™ HVLP	1.0	HS1	20-29
		PRI® HVLP Primer	1.2-1.5	101	30
		SRIPro™ High Efficiency	1.2-1.5	TS1	29
		FinishLine® FLG-4 HVLP	1.8-2.2	#3	23
	Wanda Low VOC Primer as a Sealer	TEKNA® Primer HVLP	1.4	PR30	17-27
		TEKNA® Primer High Efficiency	1.4	PR10	26-29
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.5	7E7	22
		TEKNA® Copper/QuickClean HVLP	1.3-1.5	909	26
		TEKNA® ProLite & PRO HVLP	1.3-1.5	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3-1.5	TE10/TE20	25-35
		SRIPro™ HVLP	1.0	HS1	20-29
		FinishLine® FLG-4 HVLP	1.3-1.5	#3	23
		PRI® HVLP Primer	1.3-1.5	101	30
		SRIPro™ High Efficiency	1.3-1.5	TS1	29

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