



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for House of Kolor Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure (PSI)
Primers	K3000, KP2C	TEKNA® Primer High Efficiency	1.8, 2.0	PR10	26-29
		TEKNA® Primer HVLP	1.8, 2.0	PR30	17-21
		TEKNA® ProLite & PRO HVLP	1.4-1.5	HV30	20-24
		TEKNA® ProLite & PRO High Efficiency	1.4-1.5	TE10/TE20	16-26
		TEKNA® Copper/QuickClean HVLP	1.4-1.5	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.4-1.5	7E7	18-22
		SRiPro™ High Efficiency	1.0	TS1	22-29
		FinishLine® FLG-4 HVLP	1.4-1.5	#3	19-23
		PRi® HVLP	1.4-1.5	101	26-30
Polyester Primer	SP1600	TEKNA® Primer High Efficiency	2.0, 2.5	PR10	26-29
		TEKNA® Primer HVLP	2.0, 2.5	PR3-	17-21
		FinishLine® FLG-4 HVLP	2.2	#3	19-23
		PRi® HVLP	2.2	101	26-30
Sealers	KD3000, KO-SEAL II, KS-10, 11, 12, KS-210, 211, 212	TEKNA® Primer High Efficiency	1.4	PR10	26-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		TEKNA® Clearcoat High Efficiency	1.3-1.4	TE25	16-26
		TEKNA® Clearcoat HVLP	1.3-1.4	HV30	20-24
		TEKNA® ProLite & PRO HVLP	1.3-1.4	HV30	20-24
		TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	16-26
		TEKNA® Copper/QuickClean HVLP	1.3-1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	18-22
		SRiPro™ High Efficiency	1.0	TS1	22-29
		SRiPro™ HVLP	1.0	HS1	22-29
		FinishLine® FLG-4 HVLP	1.3-1.4	#3	19-23
		PRi® HVLP	1.3-1.4	101	26-30

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