

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Cromax® Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	22860™	TEKNA® Primer HVLP	1.4, 1.6	PR30	21
		TEKNA® Primer High Efficiency	1.4, 1.6	PR10	29
		PRi® HVLP Primer	1.3-1.6	101	25-30
		FinishLine® FLG-4 HVLP	1.5-1.6	#3	19-23
Primer	32430S™, 33430S™	TEKNA® Primer HVLP	1.6, 1.8	PR30	21
		TEKNA® Primer High Efficiency	1.6, 1.8	PR10	29
		PRi® HVLP Primer	1.6, 1.8	101	25-30
		FinishLine® FLG-4 HVLP	1.5-1.6	#3	19-23
Primer Filler	7704S™, 4904S™	TEKNA® Primer HVLP	1.8, 2.0	PR30	21
		TEKNA® Primer High Efficiency	1.8, 2.0	PR10	29
		PRi® HVLP Primer	1.8-2.0	101	20-30
		FinishLine® FLG-4 HVLP	1.8-2.0	#3	19-23
Sealer	2510S™, 2540S™, 2570S™, 2580CR™, 2590S™	TEKNA® Primer HVLP	1.4, 1.6	PR30	21
		TEKNA® Primer High Efficiency	1.4, 1.6	PR10	29
		PRi® HVLP Primer	1.5-1.6	101	25-30
		FinishLine® FLG-4 HVLP	1.4-1.6	#3	19-23
	424X0S™	TEKNA® Primer HVLP	1.4	PR30	21
		TEKNA® Primer High Efficiency	1.4	PR10	29
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	26
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22
		FinishLine® FLG-4 HVLP	1.3	#3	23

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