

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Glasurit Topcoats & Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Basecoat	Waterborne 90-Line	TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® ProLite & PRO HVLP		HV30	
		TEKNA® ProLite & PRO High Efficiency		TE10/TE20	
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
		CVi® High Efficiency	1.2, 1.3 , 1.4	510	22-29
Clearcoat	Fast Repair Low VOC Clear 923-222, Low VOC Matte Clear 923-52, Ultra Low VOC Clear 923-200	TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-26
		TEKNA® ProLite & PRO HVLP		HV30	
		TEKNA® ProLite & PRO High Efficiency		TE10/TE20	
		CVi® High Efficiency	1.2, 1.3 , 1.4	510	20-26
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
		PLUS® High Efficiency	1.2, 1.3 , 1.4	410	30-40
		GTi® HVLP	1.2, 1.3 , 1.4	2000	20-30
Single Stage	Single Stage 22-Line 2.8	TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® ProLite & PRO HVLP		HV30	
		TEKNA® ProLite & PRO High Efficiency		TE10/TE20	
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
		PLUS® High Efficiency	1.2, 1.3 , 1.4	410	30-40
		GTi® HVLP	1.2, 1.3 , 1.4	2000	20-30
		CVi® High Efficiency	1.2, 1.3 , 1.4	510	20-26
Primer	2.1 VOC Primer 285-21, W/B Surfacer 176-72	PLUS® High Efficiency	1.4, 1.6 , 1.8	410	30-40
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		GTi® HVLP	1.4, 1.6 , 1.8	2000	20-30
		PRI® HVLP Primer	1.4, 1.6 , 1.8	101	30
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
	1K UV Primer 151-70	TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-26
		TEKNA® ProLite & PRO HVLP		HV30	
		TEKNA® ProLite & PRO High Efficiency		TE10/TE20	
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		GTi® HVLP	1.2, 1.3 , 1.5	2000	20-30
		FinishLine® FLG-4 HVLP	1.2, 1.3 , 1.5	#3	15-23
		CVi® High Efficiency	1.2, 1.3 , 1.4	510	20-26
		PRI® HVLP Primer	1.2, 1.3 , 1.5	101	30
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
	2K WB Primer 70-2	PLUS® High Efficiency	1.2, 1.3 , 1.4	410	30-40
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3, 1.4	909	22-26
		TEKNA® ProLite & PRO HVLP		HV30	
		TEKNA® ProLite & PRO High Efficiency		TE10/TE20	
		CVi® High Efficiency	1.2, 1.3, 1.4	510	20-26
SRIPro™ HVLP		1.0, 1.2	HS1	22-29	
SRIPro™ High Efficiency		1.0, 1.2	TS1	29	
PLUS® High Efficiency		1.2, 1.3, 1.4	410	30-40	
GTi® HVLP		1.3, 1.4 , 1.5	2000	20-30	
FinishLine® FLG-4 HVLP	1.3, 1.4 , 1.5	#3	15-23		
PRI® HVLP Primer	1.3, 1.4 , 1.6	101	30		

Red indicates best setting

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