



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Glasurit Topcoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Basecoat	55 Line	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
	SRiPro™ High Efficiency	1.0, 1.2	TS1	29	
	Waterborne 90 Line	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
Clearcoat		NR Clears, 923-460 Multi-Purpose Gloss Clear, 923-255 HS Multi Clear, 923-109 HS UV Klarlack Clear, 923-140 No-Bake Rapid Repair Clear, 923-550 High Performance Clear	TEKNA® Clearcoat High Efficiency	1.2, 1.3, 1.4	TE25
	TEKNA® Copper/QuickClean HVLP		1.2, 1.3, 1.4	909	22-26
	TEKNA® Copper/QuickClean High Efficiency		1.2, 1.3, 1.4	7E7	22-26
	TEKNA® ProLite & PRO High Efficiency		1.2, 1.3, 1.4	TE20	18-26
	TEKNA® ProLite & PRO High Efficiency		1.2, 1.3, 1.4	TE10	20-35
	TEKNA® ProLite & PRO HVLP		1.2, 1.3, 1.4	HV30	20-24
	SRiPro™ HVLP		1.0, 1.2	HS1	22-29
	SRiPro™ High Efficiency		1.0, 1.2	TS1	22-29
	LVOC Clears, 923-210 Ultimate Clear, 923-230 All Purpose Clear, 923-240 No-Bake Rapid Repair Clear, 923-209 HS Klarlack Clear, 923-200 Ultra Low VOC Clear, 923-220 Multi-Purpose Gloss Clear, 923-222 Fast Repair Clear	TEKNA® Clearcoat High Efficiency	1.2, 1.3, 1.4	TE25	22-26
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3, 1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	22-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	18-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
SRiPro™ HVLP	1.0, 1.2	HS1	22-29		
SRiPro™ High Efficiency	1.0, 1.2	TS1	22-29		
Single Stage	22 Line Single Stage Color	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29

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