



AUTOMOTIVE REFINISHING

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Matrix Systems Topcoats						
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat
Basecoat	Basecoat	TEKNA® Copper/QuickClean HVLP	1.2-1.4	202	18-22	
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	16-22	
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-24	
		TEKNA® ProLite & PRO HVLP	1.3	HV30	16-22	
		SRiPro™ HVLP	1.0	HS1	20-25	
		SRiPro™ High Efficiency	1.0	TS1	25-29	
	Waterborne Basecoat	TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	22-26	12-18
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	16-22	14-18
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-24	
		TEKNA® ProLite & PRO HVLP	1.3	HV30	16-22	
SRiPro™ HVLP		1.0	HS1	24-29	10-19	
	SRiPro™ High Efficiency	1.0	TS1	25-29		
Clearcoat	Clearcoat	TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	22-26	
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22-26	
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-24	
		TEKNA® ProLite & PRO HVLP	1.3	HV30	16-22	
		SRiPro™ HVLP	1.0	HS1	25-29	
		SRiPro™ High Efficiency	1.0	TS1	24-29	
	Low VOC Clearcoats	TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	22-26	
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22-26	
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-24	
		TEKNA® ProLite & PRO HVLP	1.3	HV30	16-22	
		SRiPro™ HVLP	1.0	HS1	25-29	
		SRiPro™ High Efficiency	1.0	TS1	24-29	
Single Stage	Single Stage	TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	22-26	
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22-26	
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	18-24	
		TEKNA® ProLite & PRO HVLP	1.3	HV30	16-22	
		SRiPro™ HVLP	1.0	HS1	25-29	
		SRiPro™ High Efficiency	1.0	TS1	24-29	

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