



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for PPG Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	D 831, D 8099, DX 1791, DPX 170, D 171, P365-9882	TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	22
		SRiPro™ HVLP	1.0-1.2	HS1	29
Primer Surfacer	DAS 3055, DLV 8001/8005/8007, K 36/38/93, NCP 250/270/271/280, D8001/8005/8006	PRi® HVLP Primer	1.6, 1.8	101	25-30
		FinishLine® FLG-4 HVLP	1.6, 1.8	#3	19-23
Sealer	DAS 3021/25/27, DP48LV/50LV, ECS 21/25/27/61/65/67, K36/93, NCS 2003/4/5, P565-3125/3121/3127	TEKNA® Copper/QuickClean HVLP	1.3	7E7	26
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	909	22
		SRiPro™ HVLP	1.0-1.2	HS1	29
		PLUS® High Efficiency	1.3, 1.4	410	20-30
		GTi® HVLP	1.3-1.4	2000	25-30
		FinishLine® FLG-4 HVLP	1.3-1.4	#3	19-23
		CVi® High Efficiency	1.3, 1.4	510	26
PRi® HVLP Primer	1.4	101	25-30		

Red indicates best setting

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