



## AUTOMOTIVE REFINISHING



### DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Pro-Spray® Topcoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat
Basecoat	Basecoat	TEKNA® Copper/QuickClean HVLP	1.2-1.4	202	18-22	
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	16-22	
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	22-26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	18-22	
		SRiPro™ HVLP	1.0-1.2	HS1	20-25	
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29	
	H2O Waterborne Basecoat	TEKNA® Copper/QuickClean HVLP	1.1-1.4	909	18-22	14-18
		TEKNA® Copper/QuickClean High Efficiency	1.1-1.4	7E7	22-24	18-20
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	22-26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	18-22	
		SRiPro™ HVLP	1.0-1.2	HS1	22-24	16-22
		SRiPro™ High Efficiency	1.0-1.2	TS1	22-24	18-20
Clearcoat	PSC-4000, PSC-7000, PSC-8000	TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	18-26	
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	22-30	
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	22-26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	18-22	
		SRiPro™ HVLP	1.0-1.2	HS1	25-29	
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29	
	PSC-9100, PSC-9200, PSC-9500	TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	18-26	
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	22-30	
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	22-26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	18-22	
		SRiPro™ HVLP	1.0-1.2	HS1	25-29	
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29	
Single Stage	Pro-Spray Single Stage, Pro-Spray 3.5 Single Stage	TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	18-26	
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	22-30	
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	22-26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	18-22	
		SRiPro™ HVLP	1.0-1.2	HS1	25-29	
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29	

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