

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Pro-Spray[®] Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	A-514, A-518	SRiPro™ HVLP	1.0-1.2	HS1	24-29
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29
		PRi® HVLP Primer	1.4-1.6	101	25-30
		FinishLine® FLG-4 HVLP	1.4-1.6	#3	19-23
Low VOC Primers	A-510, A-536	SRiPro™ HVLP	1.0-1.2	HS1	24-29
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29
		PRi® HVLP Primer	1.4-1.8	101	25-30
		FinishLine® FLG-4 HVLP	1.4-1.8	#3	19-23
Primer Surfacer	A-300, A-503, A-531, A-700, A-702, A-704	SRiPro™ HVLP	1.0-1.2	HS1	24-29
		SRiPro™ High Efficiency	1.0-1.2	TS1	25-29
		PRi® HVLP Primer	1.4-1.8	101	25-30
		FinishLine® FLG-4 HVLP	1.4-1.8	#3	19-23
Sealer	A-540, 2K Coloured Sealer, EBA-50	TEKNA® Copper/QuickClean HVLP	1.2, 1.3	909	16-22
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	20-24
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	20-24
		TEKNA® ProLite & PRO HVLP	1.2, 1.3	HV30	18-22
		SRiPro™ HVLP	1.0	HS1	25-29
		SRiPro™ High Efficiency	1.0	TS1	25-29
		PRi® HVLP Primer	1.2-1.4	101	25-30
		FinishLine® FLG-4 HVLP	1.2-1.4	#3	19-23

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