

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for R-M® Topcoats and Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Basecoats	Onyx-HD Waterborne Basecoat	TEKNA® Copper/QuickClean HVLP	1.4, 1.5	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.4, 1.5	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.4, 1.5	TE10/TE20	16-22
		TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	22-26
		SRiPro™ HVLP	1.0 , 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0 , 1.2	TS1	29
		CVi® High Efficiency	1.4, 1.6	510	20-26
Clearcoats	DC98 2.0 VOC Clear, DC5800 CTR 2.0 VOC Clear, DC 5775 Ultra Flat Clear	TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.4, 1.5	TE10/TE20	16-22
		TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	22-26
		SRiPro™ HVLP	1.0 , 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0 , 1.2	TS1	29
		PLUS® High Efficiency	1.2, 1.3 , 1.4	410	30-40
		GTi® HVLP	1.2, 1.3 , 1.4	2000	20-30
		CVi® High Efficiency	1.2, 1.3 , 1.4	510	20-26
Single Stage	UNO 2.8 Single Stage Color	TEKNA® Copper/QuickClean HVLP	1.2, 1.3 , 1.4	909	22-23
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3 , 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.4, 1.5	TE10/TE20	16-22
		TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	22-26
		SRiPro™ HVLP	1.0 , 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0 , 1.2	TS1	29
		PLUS® High Efficiency	1.2, 1.3 , 1.4	410	30-40
		GTi® HVLP	1.2, 1.3 , 1.4	2000	20-30
CVi® High Efficiency	1.2, 1.3 , 1.4	510	20-26		
Low VOC Primers	DP200 Low VOC Primer, DP226 Dark Gray Low VOC DTM Primer, EP359 Low VOC Epoxy Primer	SRiPro™ HVLP	1.0 , 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0 , 1.2	TS1	29
		TEKNA® ProLite & PRO High Efficiency	1.4, 1.5	TE10/TE20	16-22
		TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	22-26
		PRI® HVLP Primer	1.4, 1.6 , 1.8	101	22-29
		PLUS® High Efficiency	1.4, 1.6 , 1.8	410	30-40
		GTi® HVLP	1.4, 1.6 , 1.8	2000	20-30
		FinishLine® FLG-4 HVLP	1.4, 1.6 , 1.8	#3	15-23
		CVi® High Efficiency	1.4, 1.6 , 1.8	510	20-26
Primer Surfacer	VP126 Flash Fill UV Primer Surfacer	TEKNA® Copper/QuickClean HVLP	1.2 , 1.3	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2 , 1.3	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.4, 1.5	TE10/TE20	16-22
		TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	22-26
		SRiPro™ HVLP	1.0 , 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0 , 1.2	TS1	29
		PRI® HVLP Primer	1.2 , 1.3	101	22-29
		PLUS® High Efficiency	1.2 , 1.3	410	30-40
		GTi® HVLP	1.2 , 1.3	2000	20-30
		FinishLine® FLG-4 HVLP	1.2 , 1.3	#3	15-23
		CVi® High Efficiency	1.2 , 1.3	510	20-26

Red indicates best setting

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