



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for R-M® Topcoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Basecoat	Diamont	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
	SRIPro™ High Efficiency	1.0, 1.2	TS1	29	
	Onyx-HD Waterborne	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
	SRIPro™ High Efficiency	1.0, 1.2	TS1	29	
	Onyx-HD Solvent	TEKNA® Basecoat HVLP	1.4, 1.5	HV20	15-18
TEKNA® Copper/QuickClean High Efficiency		1.4, 1.5	7E7	16-22	
TEKNA® ProLite & PRO High Efficiency		1.4, 1.5	TE20	16-26	
TEKNA® ProLite & PRO High Efficiency		1.4, 1.5	TE10	20-35	
TEKNA® ProLite & PRO HVLP		1.4, 1.5	HV30	20-24	
Clearcoat	NR Clears, DC5335 Glamour Clear, DC01Nb Energy Saving Speed Clear, RMC5000 General Purpose Clear, DC5100 CTR Clear, DC5300 CTR Baking Clear, DC92 High Solids Clear	TEKNA® Clearcoat High Efficiency	1.2, 1.3, 1.4	TE25	22-26
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3, 1.4	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	22-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	18-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	22-29
		LVOC Clears, RMC2000 High Solids Clear, RMC2400 Brilliant Clear, DC21Nb Energy Saving Speed Clear, DC5800 2.0 CTR Clear, DC5900 Pre-Flexed Clear, DC5995 2.0 Glamour Clear	TEKNA® Clearcoat High Efficiency	1.2, 1.3, 1.4	TE25
	TEKNA® Copper/QuickClean HVLP		1.2, 1.3, 1.4	909	22-26
	TEKNA® Copper/QuickClean High Efficiency		1.2, 1.3, 1.4	7E7	22-26
	TEKNA® ProLite & PRO High Efficiency		1.2, 1.3, 1.4	TE20	18-26
	TEKNA® ProLite & PRO High Efficiency		1.2, 1.3, 1.4	TE10	20-35
	TEKNA® ProLite & PRO HVLP		1.2, 1.3, 1.4	HV30	20-24
	SRIPro™ HVLP	1.0, 1.2	HS1	22-29	
SRIPro™ High Efficiency	1.0, 1.2	TS1	22-29		
Single Stage	UNO Single Stage Color	TEKNA® Basecoat HVLP	1.2, 1.3, 1.4	HV20	15-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3, 1.4	TE10	20-35
		TEKNA® ProLite & PRO HVLP	1.2, 1.3, 1.4	HV30	20-24
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29

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