

## DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for R-M® Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	DE17 Etching Primer	TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		SRiPro HVLP	1.0, 1.2	HS1	22-29
		SRiPro High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15-23
		PRi® HVLP Primer	1.4	101	30
UV Primer	VP126 Flash Fill UV Primer	TEKNA® Primer High Efficiency	UV1, UV2	PR10	20-29
		TEKNA® Primer HVLP	UV1, UV2	PR30	17-21
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
Sealer	NR Sealers, 870 AdPro Sealer, 875/876 AdPro Sealer, DP31 Power Fill 2K Sealer	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	15-18
		TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	20-24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
	LVOC Sealers, 875/876 AdPro Sealer, DP322/DP323 Sealer, DS40 Transparent Sealer	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	15-18
		TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	20-24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
Primer Surfacer	NR Primers, RMP 25/26/27 PowerFill Plus 2K DTM Primer, DP20 R-M 2K Primer, DP21 Color-it-Primer, NP80 Non-Iso Primer, EP569/EP669/EP769/EP869 Chromate-Free Epoxy Primer	TEKNA® Primer High Efficiency	1.4, 1.6, 1.8, 2.0	PR10	20-29
		TEKNA® Primer HVLP	1.4, 1.6, 1.8, 2.0	PR30	17-21
		FinishLine® FLG-4 HVLP	1.4, 1.6, 1.8	#3	15-23
		PRi® HVLP Primer	1.4, 1.6, 1.8	101	30
		TEKNA® Primer High Efficiency	1.4, 1.6, 1.8, 2.0	PR10	20-29
	LVOC Primers, DP236/DP237 DTM Primer, DP100 1K Waterborne Primer, DP200 Exempt 2K Primer, EP369 Epoxy Primer	TEKNA® Primer HVLP	1.4, 1.6, 1.8, 2.0	PR30	17-21
		FinishLine® FLG-4 HVLP	1.4, 1.6, 1.8	#3	15-23
		PRi® HVLP Primer	1.4, 1.6, 1.8	101	30

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