



Automotive Finishes

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Sherwin Williams® Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	E2G970 Corrosion Shield® LCF WASH PRIMER, PE995 Corrosion Shield® LCF Etching Primer	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15
		PRi® HVLP Primer	1.4	101	20
Low VOC Primers	P23 ULTRA-FILL® II UltraShade® 2.1 VOC Urethane Primer Surfacer, P27 SpectraPrime® 2.1 VOC Color Surfacer	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	10
		PRi® HVLP Primer	1.4	101	10
Primer Surfacer	P30 SpectraPrime® Color Primer Surfacer, NP75 ULTRA-FILL® HSDirect-To-Metal ISO-Free Primer	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15
		PRi® HVLP Primer	1.4	101	20
Sealer	P23 ULTRA-FILL® II UltraShade® 2.8 VOC Urethane Primer Sealer, P30 SpectraSeal® Color Primer Sealer, P27 SpectraSeal® 2.1 VOC Color Primer Sealer, S-Series Sealers	TEKNA® Copper/QuickClean HVLP	1.3	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	22
		TEKNA® ProLite & PRO High Efficiency	1.2-1.3	TE20	24
		TEKNA® ProLite & PRO HVLP	1.3	HV30	24
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		PRi® HVLP Primer	1.4	101	30
		FinishLine® FLG-4 HVLP	1.3, 1.4	#3	23

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