

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Sikkens Topcoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
	Autobase Plus	TEKNA® Basecoat HVLP	1.4	HV20	18
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	22-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	22-24
		TEKNA® Copper/QuickClean High Efficiency	1.4	7E7	22
		SRIPro™ HVLP	1.0	HS1	20-29
	Autowave	TEKNA® Basecoat HVLP	1.4	HV20	18
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	22-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	22-26
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	18-22
Clearcoat	Autoclear III, Autoclear HS+, Autoclear HS + LV, Autoclear II LV, Autoclear Energy Pro, LV 650 Clear, Pro Air LV, Pro Air	TEKNA® Clearcoat High Efficiency	1.2, 1.3	TE25	24-26
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.4	7E7	22
		TEKNA® ProLite & PRO High Efficiency	1.4	TE10/TE20	22-26
		SRIPro™ HVLP	1.0, 1.2	HS1	20-29
	Autoclear Superior 250	TEKNA® Clearcoat High Efficiency	1.2, 1.3	TE25	24-26
		TEKNA® Copper/QuickClean HVLP	1.3	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	22
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	22-26
		SRIPro™ HVLP	0.8, 1.0	HS1	20-29
Single Stage	LV 650 (3.5 VOC)	TEKNA® ProLite & Pro High Efficiency	1.3, 1.4	TE20	22-26
		TEKNA® Copper/QuickClean HVLP	1.4, 1.5	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.4, 1.5	7E7	22
		SRIPro™ HVLP	1.0	HS1	20-29

Red indicates best setting

DeVilbiss®, TEKNA®, CVI®, PLUS®, GTi® and PRI® are registered trademarks of DeVilbiss Automotive Refinishing. All other marks are registered trademarks of their respective owners and are not affiliated with DeVilbiss Automotive Refinishing.