

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Sikkens Undercoats					
Product		Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	Etch Primer	FinishLine® FLG-4 HVLP	1.8	#3	15
		PRi® HVLP Primer	1.8	101	20
Low VOC Primers	Low VOC Primers	SRiPro™ HVLP	1.2	HS1	20-29
		PRi® HVLP Primer	1.8, 2.0	101	20-30
		FinishLine® FLG-4 HVLP	1.8, 2.0	#3	15-23
UV Primers	UV Primers	TEKNA® Primer High Efficiency	1.1 (UV1)	PR10	18-22
Primer Surfacer	Primer Surfacer	SRiPro™ HVLP	1.2	HS1	20-29
		PRi® HVLP Primer	1.8, 2.0	101	20-30
		FinishLine® FLG-4 HVLP	1.8, 2.0	#3	15-23
Surfacer	CBPLUS & CBP250 for smaller spots	TEKNA® Primer HVLP	1.8	PR30	18-22
	CBPLUS & CBP250 for larger areas, High Build Surfacer	TEKNA® Primer HVLP	2.0	PR30	18-22
Sealer	Sealer	TEKNA® ProLite & Pro High Efficiency	1.4	TE10	22-26
		TEKNA® Copper/QuickClean HVLP	1.4, 1.5	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.4, 1.5	7E7	22
		SRiPro™ HVLP	1.0	HS1	20-29
		PRi® HVLP Primer	1.4	101	30
		FinishLine® FLG-4 HVLP	1.4	#3	23

Red indicates best setting

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