



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for SMART Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Clearcoat	4142 Classic 4.2 VOC, 4121 Classic 2.1 VOC, 4242 Speed 4.2 VOC	TEKNA® Clearcoat High Efficiency	1.3-1.4	TE25	22-24
		TEKNA® Clearcoat HVLP	1.3-1.4	HV30	24
		TEKNA® ProLite & PRO HVLP	1.3,1.4	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3,1.4	TE10/TE20	26
		TEKNA® Copper/QuickClean HVLP	1.3,1.4	7E7	22
		SRiPro™ HVLP	1.0	HS1	29
		PLUS® High Efficiency	1.3,1.4	410	40
		GTi® HVLP	1.4	2000	30
		CVi® High Efficiency	1.3,1.4	510	26
	4342 Euro 4.2 VOC, 4321 Euro 2.1 VOC	TEKNA® Clearcoat High Efficiency	1.3-1.4	TE25	22-24
		TEKNA® Clearcoat HVLP	1.3-1.4	HV30	24
		TEKNA® ProLite & PRO HVLP	1.3,1.4	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3,1.4	TE10/TE20	26
		TEKNA® Copper/QuickClean HVLP	1.3,1.4	7E7	22
		SRiPro™ HVLP	1.0	HS1	29
		PLUS® High Efficiency	1.3,1.4	410	40
		GTi® HVLP	1.4	2000	30
		CVi® High Efficiency	1.3,1.4	510	26

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