



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Martin Senour Paints® Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	TE502, TE504	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15
		PRi® HVLP Primer	1.4	101	20
Low VOC Primers	TP527 2.1 Urethane Primer	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15
		PRi® HVLP Primer	1.4	101	20
Primer Surfacer	TP520 Surfacer, TP570 Iso Free	SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15
		PRi® HVLP Primer	1.4	101	20
Sealer	TP520, TP527 Sealer	TEKNA® Copper/QuickClean HVLP	1.3	909	22-26
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	18-22
		TEKNA® ProLite & PRO HVLP	1.3	HV30	20-24
		TEKNA® ProLite & PRO High Efficiency	1.3	TE10/TE20	22-26
		SRiPro™ HVLP	1.0, 1.2	HS1	22-29
		SRiPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.3, 1.4	#3	23
		PRi® HVLP Primer	1.4	101	30

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