



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Standox® Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Etch Primer	Etching Adhesion Primer, Standox 1K Primer Filler, Standox EP Precoat	TEKNA® Primer HVLP	1.4	PR30	21
		TEKNA® Primer High Efficiency	1.4	PR10	29
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22
		SRiPro™ HVLP	1.0	HS1	29
		SRiPro™ High Efficiency	1.0	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	23
		PRi® HVLP Primer	1.4	101	30
Low VOC Primers	Standox 2.1 Filler	TEKNA® Primer HVLP	1.8	PR30	21
		TEKNA® Primer High Efficiency	1.8	PR10	29
		FinishLine® FLG-4 HVLP	1.8	#3	23
		PRi® HVLP Primer	1.8	101	30
Primer Surfacer	Standox 2K HS System Filler	TEKNA® Primer HVLP	1.8	PR30	21
		TEKNA® Primer High Efficiency	1.8	PR10	29
		FinishLine® FLG-4 HVLP	1.8	#3	23
		PRi® HVLP Primer	1.8	101	30
Sealer	Standox 2K NonStop Primer, Standox 2.1 Sealer	TEKNA® Primer HVLP	1.4	PR30	21
		TEKNA® Primer High Efficiency	1.4	PR10	29
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	24
		SRiPro™ HVLP	1.0	HS1	29
		SRiPro™ High Efficiency	1.0	TS1	29
		FinishLine® FLG-4 HVLP	1.3, 1.4	#3	23

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