

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Standox® Topcoats								
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat		
Basecoat	Standox Solvent Basecoat	TEKNA® Basecoat HVLP	1.3	HV20	15-22			
		TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	26			
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22			
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	26			
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24			
		SRiPro™ HVLP	1.0	HS1	29			
		SRiPro™ High Efficiency	1.0	TS1	29			
	Standohyd Basecoat, Standoblue Basecoat	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	14-16	14-16		
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26	26		
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22	22		
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	26	26		
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24	24		
		SRiPro™ HVLP	1.0	HS1	29	29		
		SRiPro™ High Efficiency	1.0	TS1	29	29		
Clearcoat	Standocryl 2K 15-60 Plus, Standocryl 2K Premium Clear, Standocryl 2K HS Clear, Standocryl VOC Platinum Clear	TEKNA® Clearcoat HVLP	1.3	HV30	24			
		TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29			
		TEKNA® Copper/QuickClean HVLP	1.3	909	26			
		TEKNA® Copper/QuickClean High Efficiency	1.3	7E7	22			
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	26			
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24			
		SRiPro™ HVLP	1.0	HS1	29			
		SRiPro™ High Efficiency	1.0	TS1	29			
	Standox 2.1 Clear, Standox 2.1 HS Clear	TEKNA® Clearcoat HVLP	1.3	HV30	24			
		TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29			
		TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	26			
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22			
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	26			
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24			
		SRiPro™ HVLP	1.0	HS1	29			
		SRiPro™ High Efficiency	1.0	TS1	29			
		Single Stage	Standocryl 2K MS Paint	TEKNA® Clearcoat HVLP	1.3	HV30	24	
				TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29	
TEKNA® Copper/QuickClean HVLP	1.2-1.4			909	26			
TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3			7E7	22			
TEKNA® ProLite & PRO High Efficiency	1.2, 1.3			TE10/TE20	26			
TEKNA® ProLite & PRO HVLP	1.2-1.4			HV30	24			
SRiPro™ HVLP	1.0			HS1	29			
SRiPro™ High Efficiency	1.0			TS1	29			

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