

## DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Spies Hecker Undercoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	
Primer	Priomat® 3304 Adhesion Promoter, Permacron® 1:1 Elastic Primer Surfacer 3300, Priomat® Elastic Primer 4190 Gray	TEKNA® Primer HVLP	1.4	PR30	21	
		TEKNA® Primer High Efficiency	1.4	PR10	29	
		TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	26	
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22	
		TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24	
		SRiPro™ HVLP	1.0	HS1	29	
		SRiPro™ High Efficiency	1.0	TS1	29	
		FinishLine® FLG-4 HVLP	1.3-1.4	#3	23	
		PRi® HVLP Primer	1.4	101	30	
		TEKNA® Primer HVLP	1.4	PR30	21	
		TEKNA® Primer High Efficiency	1.4	PR10	29	
		TEKNA® Copper/QuickClean HVLP	1.2-1.3	909	26	
	TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22		
	TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	26		
	TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24		
	SRiPro™ HVLP	1.0	HS1	29		
	SRiPro™ High Efficiency	1.0	TS1	29		
	FinishLine® FLG-4 HVLP	1.3-1.4	#3	23		
	PRi® HVLP Primer	1.4	101	30		
	Permahyd® 1K Wash Primer 4075 Gray, Priomat® 1K 3255 Red Brown, Priomat® 1K Primer Surfacer 4085, Priomat® 5.5 Wash Primer Gray	TEKNA® Primer HVLP	1.4	PR30	21	
		TEKNA® Primer High Efficiency	1.4	PR10	29	
		TEKNA® Copper/QuickClean HVLP	1.3-1.4	909	26	
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22	
		TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24	
		SRiPro™ HVLP	1.0	HS1	29	
SRiPro™ High Efficiency		1.0	TS1	29		
FinishLine® FLG-4 HVLP		1.3-1.4	#3	23		
PRi® HVLP Primer		1.4	101	30		
Permahyd® 1K Primer Surfacer 4100, Permasolid® EP Primer Surfacer 4500 Light Gray		TEKNA® Primer HVLP	1.4	PR30	21	
		TEKNA® Primer High Efficiency	1.4	PR10	29	
		TEKNA® Copper/QuickClean HVLP	1.3-1.4	909	26	
	TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22		
	TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	26		
	TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24		
	SRiPro™ HVLP	1.0	HS1	29		
	SRiPro™ High Efficiency	1.0	TS1	29		
	FinishLine® FLG-4 HVLP	1.3-1.4	#3	23		
	PRi® HVLP Primer	1.4	101	30		
	Primer Surfacer	Permasolid® HS Premium Surfacer 5310, Permasolid® Spectro Surfacer 5400, Permacron® Vario Surfacer 8590	TEKNA® Primer HVLP	1.4-1.8	PR30	21
			TEKNA® Primer High Efficiency	1.4-1.8	PR10	29
			PRi® HVLP Primer	1.4-1.8	101	30
FinishLine® FLG-4 HVLP			1.5-1.8	#3	23	
TEKNA® Primer HVLP			1.4	PR30	21	
Sealer	Permahyd® 1K Primer Sealer 4100, Permacron® Vario Sealer 8590, Permasolid® Spectro Sealer 5400, Permacron® Transparent Surfacer 8550	TEKNA® Primer HVLP	1.4	PR30	21	
		TEKNA® Primer High Efficiency	1.4	PR10	29	
		TEKNA® Copper/QuickClean HVLP	1.3-1.4	909	26	
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22	
		TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	26	
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24	
		SRiPro™ HVLP	1.0	HS1	29	
		SRiPro™ High Efficiency	1.0	TS1	29	
		FinishLine® FLG-4 HVLP	1.3-1.4	#3	23	
		PRi® HVLP Primer	1.4	101	30	

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