



Standard Operating Procedures DeVilbiss CLEAN™

Description

DeVilbiss CLEAN™ delivers solutions based products to simplify the automotive refinishing process. Each of the products can be used alone or together as part of a system. DeVilbiss CLEAN works to minimize buffing and costly rework delivering results that are more effective, efficient, and profitable.

Directions for Use

A: DeVilbiss® Clean Dirt Control Floor Coat – (before spraying)

DeVilbiss® CLEAN Dirt Control Floor Coat is a water-based floor coating that traps dirt and overspray circulating in the paint booth. Applied with a standard pump sprayer, the floor coat captures and transforms airborne particles into heavy dirt that is easily swept with a broom. Regular use of this floor coating helps keep dirt and overspray out of the paint job, improving the shop's quality and profitability by reducing time spent polishing defects. Apply sparingly. Excessive amounts can cause floors to become slippery.

NOTE: Do not use on tiled, painted cement, or grated floors.

- 1) Sweep the booth at the start of each day using a stiff push broom on the main floor, use a smaller broom for edges
- 2) Collect dirt and overspray in a dustpan and dispose
- 3) Apply approximately one quart (use approximately 2 quarts the first application) of floor coating in a light, even mist using a two-gallon pump sprayer. The floor should be damp but not shiny.
- 4) After approx. 7-8 cars, sweep out booth and reapply.
- 5) As performance results diminish wash out booth with a hose & push broom. Allow to dry before applying a new 2 quart application.

Directions for Use

B. DeVilbiss CLEAN™ Bumper Prep Pad – (if you have a bumper or plastic part to be prepped)

DeVilbiss CLEAN™ Bumper Prep Pad is a single-use pre-saturated scuff pad for new unprimed bumpers or plastic parts. The Bumper Prep Pad provides a more consistent scratch pattern and greatly improves paint adhesion. Additional prep products may not be needed as the Bumper Prep Pad cleans, abrades, and degreases in one easy step.

NOTE: Designed as a single-use scuff pad. Do not use on more than one bumper or part. The bumper/part to be prepped does not need to be tempered or prebaked. Clean water supply is needed.

- 1) Wear protective gloves to prevent possible skin irritation.
- 2) Remove all loose contaminants from the surface to be prepped.
- 3) Submerge Bumper Prep Pad in clean water for approximately 3 seconds



- 4) Thoroughly abrade the part two times. Rewet the pad in clean water as needed. Do not intentionally rinse/wring cleaning agent from the Bumper Prep Pad.
- 5) Do not allow the surface and pad to dry before thoroughly rinsing the part with clean water.
- 6) Repeat the scuffing process as needed if the part does not appear uniformly clean and abraded. Water should not bead on the abraded surface once the abrasion has been properly completed.
- 7) Blow dry and wipe down with a DeWipe-Outs wiper
- 8) Discard the Bumper Prep Pad after a single usage.

Directions for Use

C. DeVilbiss DeWipe-Outs™ – (if you prefer a pre-saturated wipe before priming and before topcoat)

DeVilbiss DeWipe-Outs™ is an effective lint-free wiper that removes residue and fibers left by tacking. Pre-saturated and infused with a “static killer” formula, it significantly reduces static charge and static related dirt. DeWipe-Outs are the final wipe before priming and before painting. It is effective on plastic and fiberglass surfaces and is often used in OEM facilities.

NOTE: Not to be used on basecoats

- 1) Wear protective gloves to prevent possible skin irritations.
- 2) Ensure package is tightly resealed
- 3) Test in an inconspicuous area to ensure desired results
- 4) Using firm & even strokes wipe down the entire surface area prior to priming and prior to topcoat.

Directions for Use

D. DeVilbiss CLEAN™ Anti-Static Wiper – (before sealer, between basecoats, and before clearcoat application)

DeVilbiss CLEAN™ Anti-Static Wiper is a dry wiper designed to eliminate paint defects caused by dirt and static imbalance. It is non-marring, lint-free, and OEM approved. ***The Anti-Static Wiper can be used before sealer, between basecoats, and before clearcoat applications.*** The Anti-Static Wiper assures better metallic orientation reducing the static charge which can cause metallics to orientate incorrectly. Static charge impedes the flow of clearcoat and is a contributing factor to “orange peel”, creating a neutrally charged surface with the Anti-Static Wiper allows clearcoat to flow as it was intended for a better finish.

NOTE: For best results cloth must make contact with entire surface to be sprayed. USE DRY ONLY.

- 1) Carefully wipe the entire surface to be sprayed with the DeVilbiss CLEAN™ Anti-Static Wiper.
- 2) For best results use even, firm, overlapping strokes as if you were spraying the surface.