

Standard Operating Procedures DeVilbiss CLEAN™ 803668 Booth Wall Coat

Description

DeVilbiss CLEAN™ 803668 Booth Wall Coat is bright white sprayable liquid which protects booth walls from paint overspray. The product forms a tough peelable film that is easily removed from the booth wall. Product will last 500 bake cycles or 6 months, whichever comes first, and then a complete change is suggested.

Directions for Use

Booth Wall Coat is intended for use on painted or galvanized metal surfaces. Do not use on top of latex paint, latex booth coating, or a two-stage base/clear system. Do not freeze product. Do not use on freshly painted booth surfaces which have not cured.

NOTE: The booth wall surface does not need to be clean but should be dry before applying the first coat.

- 1. Shake & strain the Booth Wall Coat well before filling spray gun.
- 2. 1.8mm or larger gravity feed gun OR 1.5mm or larger pressure feed gun.
- 3. A spray booth will use approx. 3 to 4 gallons of product.
- 4. Completely remove any washable booth coatings from the booth surface. Ensure the booth surfaces are dry before proceeding.
- 5. Mask lights and windows.
- 6. Have the booth air on (not the heat) to assist with dry time.
- Apply initial mist to the booth walls and doors allow to tack up
 Mist coat helps prevent subsequent coats from getting runs and drips.
 By the time the entire booth is misted the Wall Coat should be sufficiently tacky.
 If it is not tacky, wait a few minutes.
- 8. Spray 2 consecutive coats of product evenly. Total wet film thickness should be at least 8-10 mils.
- 9. Allow coats to dry. Do not bake to accelerate drying.

- 10. Clean spray gun immediately with warm water.
- 11. Painters can add more product to touch-up as needed.

 Touching up periodically between main applications helps keep booth looking clean and helps with the removal process as it continues to build the thickness of the dry film.
- 12. Product will peel off in large pieces for easy removal.